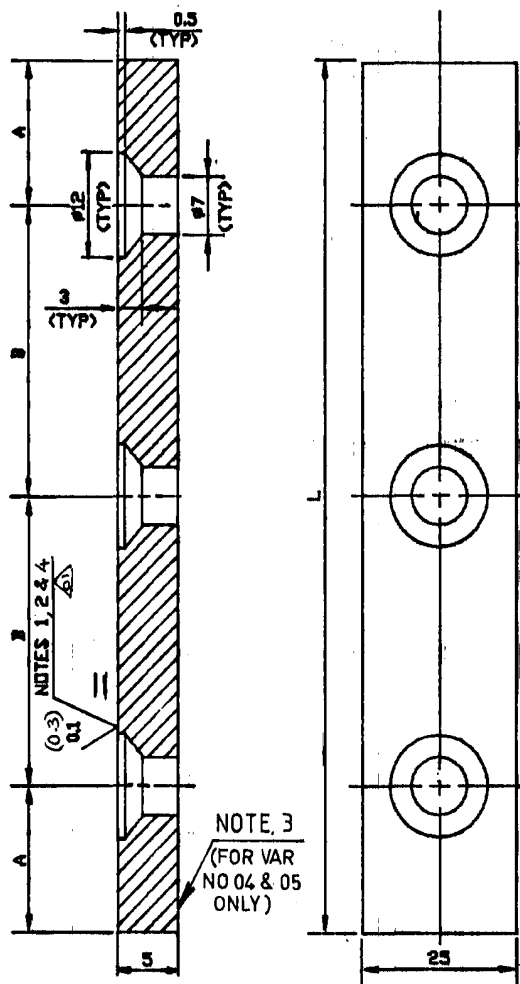


26066-666-08-E

DRAWING NO.



NOTES:

1) THIS SURFACE SHOULD BE GROUND & BUFFED TO MIRROR FINISH.

2) NO TOOL MARK OR SCRATCH SHOULD BE VISIBLE WHEN VIEWED THROUGH MAGNIFICATION LENS.

3) PROTECT THIS SURFACE WITH PLASTIPEEL OR EQUIVALENT.

4) PUNCH MARK HERE AS 'SS' FOR STAINLESS PLATES.

THIS IS FOR IDENTIFICATION AND TO AVOID MIXUP.

CARE MUST BE EXERCISED WHILE PUNCHING SUCH THAT

A) POLISHED SURFACE SHOULD NOT BE AFFECTED

B) PUNCH MARK SHOULD NEVER BE DONE ON POLISHED SURFACE.

4) 0.3 FINISH IS TO BE MAINTAINED FOR CARBON STEEL (VAR-NO 01 & 02).

0.1 FINISH IS TO BE MAINTAINED FOR STAINLESS STEEL (VAR-NO 04 & 05).

VAR NO	A	B	L	MATERIAL	MATL CODE	WEIGHT (Kg).	STOCK CODE	REMARKS
01	40	125	330	BMC20	15 011 092	0.3		NB 300
02	55	125	360	BMC20	15 011 092	0.35		NB 350
04	40	125	330	AISI310	15 011 470	0.3		NOTE 3 NB 300
05	55	125	360	AISI310	15 011 470	0.35		NOTE 3 NB 350

TYPE OF PRODUCT
OR NAME OF
CUSTOMER / PROJECT

STANDARD



Bharat Heavy Electricals Ltd.

PIPING CENTRE
MADRAS 600 017

DATE

SIGN.

NAME

R. ANANTHA

NARAYANAM

J. J. J. J.

200688

No. OF
VAR.

REV	DATE	ALTERED	CHECKED
01	27/3/89		

NOTE-1 - MODIFIED - NOTE-4
ADDED. 0.3 FINISH CHANGED TO
0.1 FINISH FOR CARBON STEEL.

DEPT.	GRADE OF UNTOL DIM. C/M, F	WEIGHT (Kg)	REF. TO ASST/OLD DRG.	ITEM No.

TITLE	DRAWING No.	REV.
TARGET PLATE	3-80-999-99092	01